

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

LISTING OF CLAIMS:

1. (currently amended) An easy open end comprising a ~~polyester~~ copolyester resin film having about 5 minutes or shorter half crystallization time and ~~about 0.04 or smaller~~ plane orientation coefficient between about 0.04 and 0.01, wherein the copolyester resin has about 94 to about 98% by mole of a terephthaloyl component, at thicknesses from about 10 to about 30  $\mu\text{m}$  on at least one side of a steel sheet, the easy open end being provided with a tear-off groove having a cross sectional shape with curvatures from about 0.1 to about 1 mm.

2. (currently amended) The easy open end as in claim 1, wherein the ~~polyester~~ copolyester resin is a polymer of ethylene glycol with ~~at least one dicarboxylic acid selected from the group consisting of~~ terephthalic acid and isophthalic acid.

3. (currently amended) The easy open end as in claim 1, wherein the ~~polyester~~ copolyester resin is a polymer of a polybasic acid component having about 94 to 98% by mole of terephthalic acid with ~~at least one glycol selected from the group consisting of~~ ethylene glycol and butylene glycol.

4-12. (canceled)